

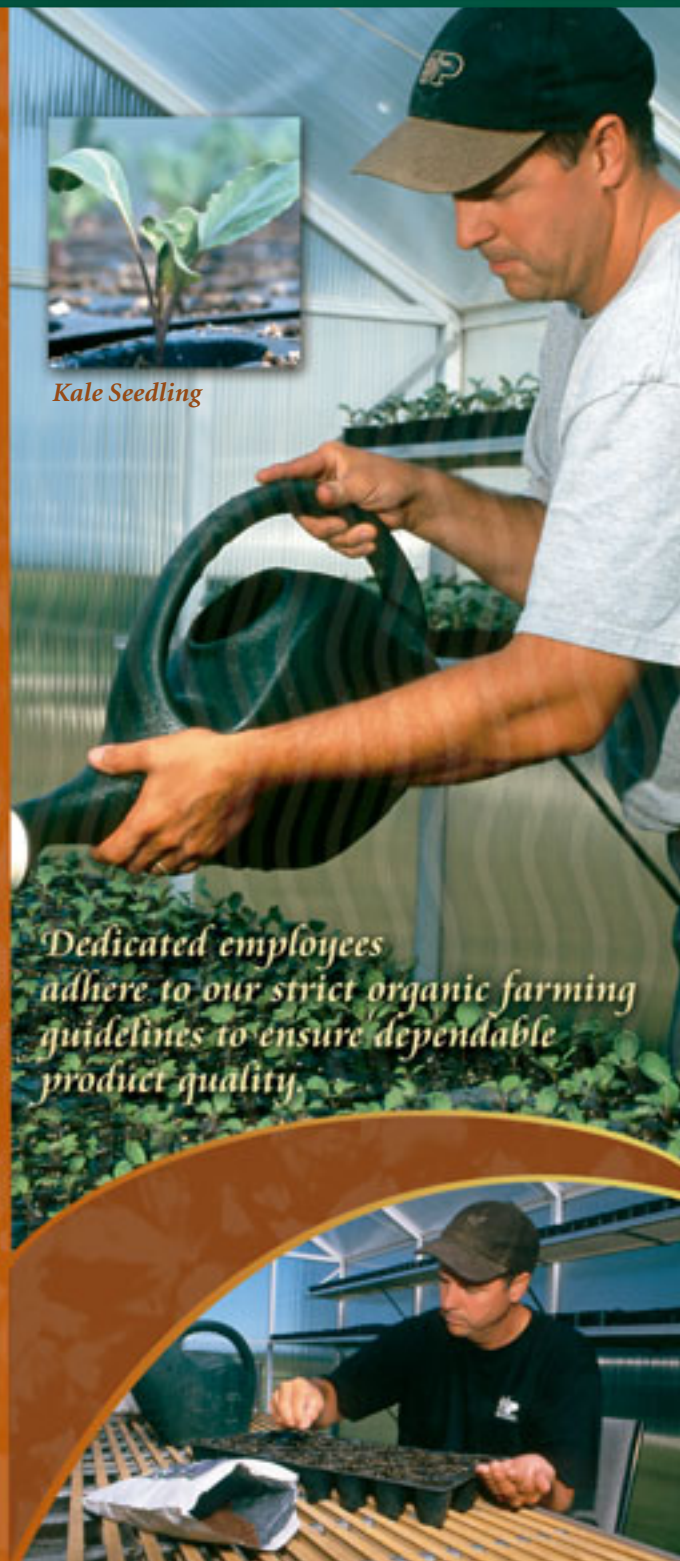
The Highest Quality in the Industry

Quality is an integral part of every step in the manufacturing process at Standard Process. We are involved from the moment a seed is planted until the final product is packaged and shipped to your door, allowing us to ensure the highest quality. Our whole food supplements meet and exceed even the most demanding quality standards.

- On average, a product is tested six times throughout the manufacturing process.
- Every week, as many as 400 samples of raw materials, product batches, and finished products are tested by our microbiologists and chemists.
- Vitamin and mineral analyses ensure that our label claims are accurate and that maximum nutrition is being delivered.
- Physical tests are performed on tablets, powders, and capsules to assure label claims are met.

Building for the Future

Dr. Royal Lee believed in the value of scientifically-researched, nutritional whole food supplements. Standard Process is dedicated to continuing Dr. Lee's vision of high quality, whole food supplements that are based on sound scientific research. We demonstrate this commitment by employing skilled, professionally-trained, degreed scientists in our Research & Development department. Their goal is to gain a detailed understanding of the underlying biochemical components, physiological activities, and population health applications of whole food supplements. They work to provide health care professionals with a solid scientific basis for the safe and effective use of high-quality supplements.



Kale Seedling

Dedicated employees adhere to our strict organic farming guidelines to ensure dependable product quality.



The History & Principles of Standard Process

Founded in 1929 by Dr. Royal Lee, Standard Process has been a leader in the field of natural whole food supplements for more than 75 years. Dr. Royal Lee believed that, "The quality of a whole food supplement is dependent on the quality of the manufacturing process." This remains the foundation of the Standard Process doctrine today.

Owned and operated by relatives of Dr. Lee, Standard Process manufactures its supplements from start to finish at its facility located in the heartland of America: Palmyra, Wisconsin. Beginning at the company's 1,000 acres of farmland and continuing through the final stages of our unique processing, Standard Process provides the highest quality food supplements available.



800-848-5061

www.standardprocess.com

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"Whole Food Nutrition Begins with Sun, Water, and Fertile Soil"

-Dr. Royal Lee



Quality, Whole Food Nutrition Begins with Standard Process Inc.

Over seventy-five years ago, our founder, Dr. Royal Lee, began making whole food supplements based on his belief that good health comes from good nutrition, and the best sources of vitamins and minerals are found in whole foods. Standard Process has continued this tradition.

Unlike many other supplement companies, Standard Process is involved in every step of production. By organically growing crops on company-owned farms, utilizing a state-of-the-art manufacturing process, and employing the highest quality control standards, we ensure that our products are of the utmost quality.

Sustainable agriculture on certified organic farmland

Our farmland, located in Wisconsin's Kettle Moraine basin, contains nutrient-rich soil. It is here that we organically grow strong, vital plants for use in our whole food supplements. Each year, the crops are rotated and the acreage is adjusted for each crop based on estimated needs of the main production facility.

Some of the plants we regularly grow include:

Alfalfa	Kale
Barley grass	Kidney beans
Beets	Oats
Brussels sprouts	Pea vine
Buckwheat	Spanish black radish



"Whole food nutrition begins with sun, water, and fertile soil." -Dr. Royal Lee



Organic Farming Methods

Nature has provided the foundation, and we use organic farming practices to ensure that the quality of our farmland is maintained for years to come. In accordance with our organic certification, we follow these strict guidelines:

- Test the soil's mineral and nutrient levels annually before planting.
- Use untreated and GMO-free seed.
- Irrigate by tapping into a naturally-occurring artesian flowage over 500 feet below the farm's surface.
- Adhere to strict organic weed control standards, such as cultivating, mowing, hand weeding, and using a crop flamer.
- Utilize cover crops for weed prevention, a source of nitrogen, and a way of returning organic matter back to the soil.

In addition to the above, we also practice eco-sensitive manufacturing by returning the majority of the raw material by-products (materials remaining after the main extraction process) back to the fields in a monitored, land-spreading program. In doing so, we keep unnecessary wastes out of landfills and provide the soil with nutritious organic matter for the next growing season.

We keep detailed records of all of our farming practices, and our farmland and processing facility are monitored annually to ensure that only the highest quality farming techniques are practiced.



Our Exclusive Manufacturing Process

Dr. Lee believed that the quality of a whole food supplement is dependent on the quality of the manufacturing process. In order to produce the highest quality whole food supplements, Standard Process utilizes the following custom-engineered manufacturing processes, which preserve the nutrients of the raw materials.

Grinding

Immediately after harvest, whole foods grown on our certified organic farmland, such as Brussels sprouts, are ground for further processing.

Juice Extraction

To capture the nutrients from raw materials (such as buckwheat, alfalfa, and pea vine), the juice is pressed from the plants and separated from the pulp. The result is a concentrated product containing both fat- and water-soluble nutrients.

Separation Process

Selected specific animal tissues used to make our Protomorphogen™ and Cytosol™ extracts are ground to create a liquid slurry. The slurry is subjected to our proprietary multistep separation methods. Animal tissues are obtained exclusively from USDA-certified facilities.

Low-Temperature, High-Vacuum Dryers

Raw materials are slowly dried in low-temperature, high-vacuum dryers to preserve their nutrients.



Tableting, Encapsulating, and Bottling

Our whole food supplements are offered in several forms of delivery. The three most common are tablets, capsules, and powders.

- Only natural binding ingredients such as honey are used to create our tablets.
- No artificial flavoring is ever used.
- Amber or green glass bottles protect the food's nutrients from damaging light.
- Induction seals and neckbands protect against product tampering.

Standard Process takes the utmost care in manufacturing our products. Throughout the process, food products are handled in a carefully-controlled environment and continually tested for quality.

"Whole foods are the best natural source of vitamins. The key to the highest quality is the manufacturing process."

- Dr. Royal Lee



Standard Process